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|-----------------------------|-----------------------------|--------------------------|------------------------|-------------------------------|------------------------|--------------------------|-----------------------------|---------------------------|
| | | | | | | | | |
| 723 / 7623 Lemon Yellow | 727 / 7627 Golden Yellow | 726 Gold | 737 Dark Orange | 746 / 7646 Scarlet | 745 Dallas Red | 755 Maroon | 756 / 7656 Maroon | 706 Purple |
| | | | | | | | | |
| 760 / 7660 Columbia Blue | 762 Light Blue | 766 / 7666 Royal Blue | 765 Ultra Blue | 768 / 7668 Navy Blue | 769 Teal | 777 Lime Green | 775 Dallas Green | 773 / 7674 Kelly Green |
| | | | | | | | | |
| 776 Dark Green | 712 / 7632 Light Gray | 783 Tan | 788 Brown | 789 / 7689 Chocolate Brown | 7602 Super Lt. Gold | 7620 Clockwork Orange | 7626 Bright Orange | 7604 Rebel Red |
| | | | | | | | | |
| 7606 National Red | 7628 Super Drake Red | 7684 Texas Orange | 7630 Dark Gray | 7616 Graphics Purple | 7618 Island Blue | 7624 Light Royal | 7608 Bear's Navy | 7610 Dark Navy |
| | | | | | | | | |
| 7672 Dallas Green | 7681 Vegas Gold | 7637 Pink | 791 HP Lemon Yellow | 797 HP Golden Yellow | 730 HP Burnt Orange | 793 HP Scarlet | 7607 HP LB Golden Yellow | 7697 HP LB Gold |

Plus: 716 Black | 717 Jet Black | 718 Matte Black | 720 Softhand Clear Base | 7617 Low Build Black

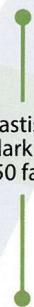



High Pigment Inks

Centris® 6100 SUPER OPAQUE™ SERIES

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|----------------------|-----------------------|--------------------------|---------------------|---------------------|--------------------|------------------------|---------------|---------------------|
| | | | | | | | | |
| 6103 Lemon Yellow | 6107 Golden Yellow | 6109 Orange | 6113 Scarlet Red | 6115 Flag Red | 6137 Maroon | 6117 Magenta/Purple | 6141 Brown | 6119 Bright Blue |
| | | | | | | | | |
| 6121 Royal Blue | 6133 Navy Blue | 6123 Aqua Marine/Teal | 6129 Lime Green | 6131 Kelly Green | 6135 Light Gray | 6143 Dark Gray | 6145 Pink | 6147 Hot Pink |

SPECIALTY INKS, GLITTERS & METALLIC COLORS

| | | | | | | | | |
|----------------------------|-------------------------------------|---------------------------------|-------------------------|-----------------------|-------------------------|---------------------|---------------------------|--------------------------------------|
| | | | | | | | | |
| 92 Metallic Gold | 96 Metallic Silver | 156 Silver Shimmer | 157 Gold Shimmer | 158 Copper Shimmer | 150 Silver Glitter | 151 Gold Glitter | 155 Crystalina Shimmer | 3820 Flock Transfer Adhesive |
| | | | | | | | | |
| 505 Optilux® Reflective | 507 Enhanced Optilux® Reflective | 222 Suede / Dulling Additive | 3807 Gel Gloss Clear | 220 Puff Additive | 108 Glow In-the-Dark | 142 HD Base | 3810 BlowOut™ Base | 1811 AXEON™ Non-PVC Granite Base™ |

| PRODUCTS | MESH (T/IN / T/CM) | RECOMMENDATIONS | FUSING TEMPERATURE | OPACITY | BLEED RESISTANCE | SQUEEGEE & EDGE | |
|---|---|---|--|----------------------------------|---|---|-------------------------------|
| CENTRIS™ STANDARD INKS | | | | | | | |
| 700 Series Stock Colors | 110 - 305 in (43 - 120 cm) |  Press ready plastisol for printing on white & light colored cotton, 50/50 fabrics | 325°F (163°C) entire ink film | Good | Low For 100% poly fabrics, use a bleed-blocking underbase |  | |
| High Pigment | 61 - 110 in (24 - 43 cm) | | Excellent | Medium | | | |
| 7600 Series Stock Colors | 110 - 305 in (43 - 120 cm) | |  Press ready plastisol for printing light & dark cotton & 50/50 fabrics | 325°F (163°C) entire ink film | Very Good | Low For 100% poly fabrics, use a bleed-blocking underbase | 65-70 Durometer Sharp Edge |
| High Pigment | 60 - 125 in (24 - 49 cm) | | | Excellent | Medium | | |
| 6100 Series Super Opaque™ | 61 - 230 in (24 - 90 cm) | | 325°F (163°C) entire ink film | Excellent | Low For 100% poly fabrics, use a bleed-blocking underbase |  | |
| CENTRIS™ PERFORMANCE INKS | | | | | | | |
| 7100 Series Performance Pro™ | 158 - 305 in or 62 - 120 cm | Press ready plastisol for printing on 100% polyester and performance fabrics | 275°F (135°C) entire ink film | Very Good | High | 65-75 Durometer Sharp Edge | |
| <i>7100 Series Fuses at 275°F (135°C) to 300°F (149°C). Do not overcure!</i> | | | | | | | |
| CENTRIS™ SPECIAL APPLICATIONS | | | | | | | |
| 900 Series Standard Nylon Inks | 125 - 230 in (49 - 90 cm) 86 - 110 in or 34 - 43 cm (metallics) | Press ready plastisol for printing light & dark nylon fabrics, & non-woven polypropylene | 300°F - 325°F (149°C - 163°C) entire ink film | Good | Low For 100% poly fabrics, use a bleed-blocking underbase | 70-80 Durometer Sharp Edge | |
| <i>If using 900 Catalyst, mixing ratio is as follows: 16 to 1 by Volume / 20 to 1 by Weight</i> | | | | | | | |
| 900 Series Process Nylon Inks and 700 Series ProBrite™ Process Inks | 200 - 305 in or 79 - 120 cm | Press ready plastisol for printing 4-color process. Retentionable frames work best for process printing | 325°F (163°C) entire ink film | Use white underbase | Low For 100% poly fabrics, use a bleed-blocking underbase | 70-80 Durometer Sharp Edge | |
| CENTRIS™ UltraMix® SYSTEM | | | | | | | |
| UltraMix® 7500 Series Color System | 110 - 305 in or 43 - 120 cm | Press ready plastisol for printing light & dark cotton & 50/50 & 100% poly fabrics | 325°F (163°C) entire ink film | Very Good | Low For 100% poly fabrics, use a bleed-blocking underbase | 65-70 Durometer Sharp Edge | |
| UltraMix® 7500 Series Color Concentrate System | | Pigment concentrates for printing on various substrates using a variety of bases.* Can also be used as color booster | | | | | |
| <i>*Can be used with 7500 CC Mixing Base, 7550 CC Very Opaque Base, 7000 Medium Mixing Base, 7501 Clean Mixing Base, 7100 Performance Pro Mixing Base</i> | | | | | | | |
| AXEON™ UltraMix® SYSTEM, Non-PVC | | | | | | | |
| AXEON™ Ultramix® 1200 Series Non-PVC Color System | 110 - 305 in or 43 - 120 cm | Press ready non-PVC inks for printing light & dark cotton & 50/50 & 100% poly fabrics | 325°F (163°C) entire ink film | Very Good | Low For 100% poly fabrics, use a bleed-blocking underbase | 65-70 Durometer Sharp Edge | |

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