



# ULTRAMIX® PANTONE® COLOR SYSTEMS



**Centris™ 7500 READY-FOR-USE (RFU)**  
**Centris™ 7500 COLOR CONCENTRATES (CCs)**  
**Centris™ PIGMENT DISPERSIONS (PDs)**  
**AXEON™ 1200 NON-PVC (RFU)**



## Product Features

Creating Pantone® color simulations with International Coatings' UltraMix® Non-Phthalate Color Mixing Systems is a breeze. We offer several different systems to accommodate a wide range of printing needs:

### UltraMix® 7500 Ready-For-Use Color System

Centris™ 7500 RFU inks are a high performance color mixing system that is creamy and easy to use right out of the container. It is formulated for ultra high speed wet-on-wet automatic printing but can also be used for manual printing.

### UltraMix® 7500 Color Concentrate System

The Centris™ 7500 Color Concentrate System consists of semi-curable pigment concentrates that can be used to strengthen, shade, tint, or enhance International Coatings' inks. Special or standard Pantone® color inks can also be created by mixing the 7500 Series Color Concentrates with the appropriate International Coatings' bases\* (see chart below).

### UltraMix® Pigment Dispersion Color System

The Centris™ Pigment Dispersion Color System consists of high-performance pigment dispersions that can be used to strengthen, shade, enhance or make Pantone colors. Simply use the pigment dispersions with PD01 Mixing Base or PD51 Matte Mixing Base to create Pantone® simulated colors. The Pigment Dispersions can also be mixed with the compatible bases\* listed below.



### \*Compatible Bases for 7500 Color Concentrates / Pigment Dispersions

|                          |                              |
|--------------------------|------------------------------|
| 7000 Med Mixing Base     | 142 High Density Base        |
| 7501 Clean Mixing Base   | 159 Ultra Clear Glitter Base |
| 7500 CC Mixing Base      | 720 Softhand Clear Base      |
| 7550 CC Very Opaque Base | 3810 BlowOut Base™           |
| 7100 Mixing Base         | 3816 Senti Clear™            |
| 9000 Clear Base          |                              |

Some formula adjustment may be needed when using these bases to yield exact UltraMix® Pantone® color formulas.

### UltraMix® 1200 Non-PVC Color System

AXEON™ UltraMix® 1200 Color System is a non-PVC, ready-for-use Pantone® mixing system that prints like regular plastisol ink, including wet-on-wet automatic printing. The inks are creamy, smooth and can be printed through the same standard emulsion and mesh counts as regular plastisol.

**International  
Coatings™**

Textile Screen Printing Inks

**Willox**

**1 800 561 8844**



# ULTRAMIX® PANTONE® COLOR SYSTEMS



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|             | Yellow | Scarlet | Red  | Violet | Marine Blue | Blue A (GS) | Blue B (RS) | Green | FL Magenta |
|-------------|--------|---------|------|--------|-------------|-------------|-------------|-------|------------|
| 7500 RFU    | 7503   | 7505    | 7507 | 7509   | 7511        | 7513        | 7515        | 7517  | 7519       |
| 7500 CC     | 7553   | 7555    | 7557 | 7559   | 7561        | 7563        | 7565        | 7567  | 7569       |
| PDs         | PD03   | PD05    | PD07 | PD09   | PD11        | PD13        | PD15        | PD17  | PD19       |
| AXEON™ 1200 | 1203   | 1205    | 1207 | 1709   | 1211        | 1213        | 1215        | 1217  | 1219       |



|             | FL Violet | FL Blue | FL Green | FL Yellow | FL Lemon | FL Orange | FL Pink | FL Red |
|-------------|-----------|---------|----------|-----------|----------|-----------|---------|--------|
| 7500 RFU    | 7521      | 7523    | 7525     | 7527      | 7529     | 7531      | 7533    | 7535   |
| 7500 CC     | 7571      | 7573    | 7575     | 7577      | 7579     | 7581      | 7583    | 7585   |
| PDs         | PD21      | PD23    | PD25     | PD27      | PD29     | PD31      | PD33    | PD35   |
| AXEON™ 1200 | 1221      | 1223    | 1225     | 1227      | 1229     | 1231      | 1233    | 1235   |

|             | Black | Mixing White |
|-------------|-------|--------------|
| 7500 RFU    | 7536  | 7538         |
| 7500 CC     | 7586  | 7588         |
| PDs         | PD36  | PD38         |
| AXEON™ 1200 | 1236  | 1238         |

See back for a list of compatible bases for 7500 CCs and PDs

## UltraMix® Color Systems

International Coatings' UltraMix® Color Systems consist of 19 high performance primary colors that when mixed, will generate Pantone® color simulations.

Create special or standard colors using International Coatings' UltraMix® Pantone® color matching software at [www.iccultramix.com](http://www.iccultramix.com).

UltraMix® inks can be printed on manual and automatic print machines, and are well suited for halftone printing using finer mesh counts.



### Connect With Us

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Image printed using the AXEON™ UltraMix® 1200 non-PVC Color System, 10 screens, 250 mesh



Textile Screen Printing Inks



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