

# CoHo DTF Film

## GUIDELINES

It is recommended to wear gloves while handling rolls or sheets to avoid damage on the film surface.

Apply powder adhesive within 1 minute of printing this can probably solve oiling issue.

## DRYING

In drying process we recommend powder shaker set temperature 70°C to 100°C (158°F to 212°F) for 4 minutes to 2 Minutes. For best results shaker should have medium wave IR lamp. (Please Note: Each shaker need different temperature settings, Focus on the surface temperature of film it should reach 140°C to 160°C (284°F to 320°F).

## TRANSFER

Transfers should be applied from 160°C to 140°C (320°F to 284°F ) for 8 to 15 seconds with 2 to 4 bars Pneumatic pressure. If the heat press is manual ensure Medium to High pressure across all the corners of bed.

Our coatings are waterbased unlike other suppliers, it will need some different settings request to test with following instructions. Please ensure press machine setting are correct or orientation trials may be required.

Check labels are not over cooked or cured or heated in the shaker. Time not >4 Minutes & Temp. not >160°C or 320°F.

## STORAGE

- It is recommended to store in the closed original packing in a cool and dry environment
- Please keep the film on the package with the right placement directions and 15cm far from the wall and floor
- Prevent the film from being in close proximity of chemicals such as acid, alkali, hydrogen sulfide, ammonia, etc
- Storage Temperature: 10°C--25°C Storage Humidity: 50%±20%